

In the Claims

Please add the following new claims 307-358.

~~106.~~ 307. (Newly Added) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that it covers at least substantially the entire back side surface;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

~~107.~~ 308. (Newly Added) The method of claim ~~307~~ wherein the liner sheet is a solid liner sheet.

~~108.~~ 309. (Newly Added) The method of claim ~~308~~ wherein the solid liner sheet covers all of the back sides of all of the facestock continuous through-cut lines.

~~109.~~ 310. (Newly Added) The method of claim ~~308~~ wherein the solid liner sheet extends an entire width of the facestock sheet.

~~110.~~ 311. (Newly Added) The method of claim ~~310~~ wherein the solid liner sheet extends an entire length of the facestock sheet.

~~111.~~ ^{106.}
~~312.~~ (Newly Added) The method of claim ~~307~~ wherein the forming includes the
 facestock continuous through-cut lines being formed by die cutting.

~~112.~~ ^{106.}
~~313.~~ (Newly Added) The method of claim ~~307~~ wherein the forming includes the
 printable business cards being arranged in a matrix on the facestock sheet.

~~113.~~ ^{112.}
~~314.~~ (Newly Added) The method of claim ~~313~~ wherein the matrix includes two
 columns of cards directly adjacent one another and separated only by one of the through-cut
 lines.

~~114.~~ ^{106.}
~~315.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet is a glossy
 cardstock.

~~115.~~ ^{106.}
~~316.~~ (Newly Added) The method of claim ~~307~~ wherein the liner sheet is bonded to the
 back side of the facestock sheet without adhesive directly on the liner sheet.

~~116.~~ ^{106.}
~~317.~~ (Newly Added) The method of claim ~~307~~ wherein (a) the facestock sheet
 includes left and right side edges, (b) the through-cut lines include frame cut lines and grid cut
 lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and
 right side edges, respectively, and disposed parallel thereto, and first and second end cut lines
 spaced in from and parallel to the first and second end edges, both of the end cut lines
 engaging both of the side cut lines, the frame cut lines defining a central area on the facestock
 sheet, (d) the grid cut lines defining a grid disposed in the central area, and (e) the grid cut lines
 and the frame cut lines separating the central area into the printable business cards.

~~117.~~ ^{106.}
~~318.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet includes a
 tag sheet.

~~118.~~ ^{106.}
~~319.~~ (Newly Added) The method of claim ~~307~~ wherein the liner sheet comprises a
 densified bleached kraft sheet.

~~119.~~ ^{106.}
~~320.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet includes a
 layer of adhesive and a film layer on the layer of adhesive.

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~~321.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet includes a sheet, an adhesive layer on a back side of the sheet and a film layer on the adhesive layer, wherein the facestock sheet thereby defines a dry laminate facestock sheet.

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~~322.~~ (Newly Added) The method of claim ~~321~~ wherein the adhesive layer is a hot melt adhesive layer, the film is a low density polyethylene film, the liner sheet is a densified bleached kraft liner sheet, and the sheet is an uncoated tag sheet.

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~~323.~~ (Newly Added) The method of claim ~~321~~ wherein the liner sheet covers all of the back sides of all of the through-cut lines.

123.

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~~324.~~ (Newly Added) The method of claim ~~307~~ wherein at least some of the through-cut lines define a waste border portion of the facestock sheet around the business cards, and the business cards are centrally disposed on the facestock sheet.

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~~325.~~ (Newly Added) The method of claim ~~307~~ wherein the through-cut lines include vertical and horizontal cut lines.

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~~326.~~ (Newly Added) The method of claim ~~325~~ wherein a top one of the horizontal cut lines extends a full width of the facestock sheet.

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~~327.~~ (Newly Added) The method of claim ~~326~~ wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet.

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~~328.~~ (Newly Added) The method of claim ~~327~~ wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

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~~329.~~ (Newly Added) The method of claim ~~325~~ wherein the vertical cut lines include a left cut line positioned proximate to but spaced a distance inward from the left side edge, a right cut line positioned proximate to but spaced a distance inward from the right side edge, and a center cut line in the center of the facestock sheet.

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~~129.~~
~~330.~~ (Newly Added) The method of claim ~~325~~ wherein the liner sheet covers the entire back sides of all of the through-cut lines.

~~130.~~
~~331.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet includes a cardstock sheet.

~~131.~~
~~332.~~ (Newly Added) The method of claim ~~307~~ wherein the liner sheet comprises a base paper sheet.

~~132.~~
~~333.~~ (Newly Added) The method of claim ~~307~~ wherein the liner sheet covers the entire back side of the facestock sheet.

~~133.~~
~~334.~~ (Newly Added) The method of claim ~~307~~ wherein the through-cut lines define all of the perimeter edges of all of the business cards.

~~134.~~
~~335.~~ (Newly Added) The method of claim ~~307~~ wherein the business cards are arranged in a two column matrix on the facestock sheet.

~~135.~~
~~336.~~ (Newly Added) The method of claim ~~335~~ wherein the business cards in each column of the two column matrix abut adjacent cards in the same column separated only by respective ones of the through-cut lines.

~~136.~~
~~337.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet is a dry laminate facestock.

~~137.~~
~~338.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet is a tag facestock.

~~138.~~
~~339.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet is a non-dry laminate facestock.

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~~340.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet is a non-tag facestock.

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~~341.~~ (Newly Added) The method of claim ~~307~~ wherein the cards comprise a matrix block of printable business cards surrounded by a waste facestock sheet perimeter frame.

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~~342.~~ (Newly Added) The method of claim ~~307~~ wherein the liner sheet is bonded to the back side surface of the facestock sheet without adhesive directly on the liner sheet.

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~~343.~~ (Newly Added) The method of claim ~~307~~ wherein portions of a back side of the facestock sheet form back sides of the printable business cards.

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~~344.~~ (Newly Added) The method of claim ~~307~~ wherein the facestock sheet and the liner sheet are in a rolled web, before the forming.

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~~345.~~ (Newly Added) The method of claim ~~344~~ further comprising sheeting a portion of the web unrolled from the rolled web to form the sheets.

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~~346.~~ (Newly Added) The method of claim ~~345~~ wherein the sheeting is after the forming.

146.

~~347.~~ (Newly Added) A method of forming printable cards, comprising:
cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

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~~147.~~
~~348.~~ (Newly Added) The method of claim ~~347~~ wherein the cards each comprise a single-piece printable business card.

~~148.~~
~~349.~~ (Newly Added) The method of claim ~~347~~ wherein the liner sheet construction has a liner-sheet layer on a liner sheet, and the facestock sheet is attached with adhesive to the liner-sheet layer.

~~149.~~
~~350.~~ (Newly Added) The method of claim ~~349~~ wherein the cutting includes cutting through the adhesive and the liner-sheet layer.

~~150.~~
~~351.~~ (Newly Added) The method of claim ~~349~~ wherein the liner-sheet layer is extrusion coated on the liner sheet.

~~151.~~
~~352.~~ (Newly Added) The method of claim ~~347~~ wherein the cutting is die cutting.

~~152.~~
~~353.~~ (Newly Added) The method of claim ~~347~~ wherein portions of a back side of the facestock sheet form back sides of the printable cards.

~~153.~~
~~354.~~ (Newly Added) The method of claim ~~347~~ wherein the liner sheet is a paper sheet.

~~154.~~
~~355.~~ (Newly Added) The method of claim ~~346~~ wherein the sheet construction comprises a web.

~~155.~~
~~356.~~ (Newly Added) The method of claim ~~355~~ further comprising before the cutting and the sheeting, unwinding the web off of a roll.

~~156.~~
~~357.~~ (Newly Added) The method of claim ~~356~~ wherein the cutting is before the sheeting.

~~157.~~
~~358.~~ (Newly Added) The method of claim ~~347~~ wherein areas of the liner sheet construction cover back sides of the cut lines and thereby hold the printable cards together when the sheet construction is fed into a printer or copier for a printing operation on a front side